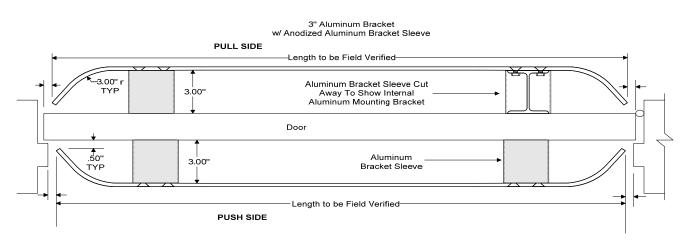


DIVISION \_\_\_\_\_

Specification Section # \_\_\_\_\_

Bracket Mount with Bracket Sleeve Aluminum Door Shield: ALDSBS

Details: Aluminum Door Shield Bracket Mount with Bracket Sleeve ALDSBS



1/4" x 4" or 1/4" x 6" 6061-T6 Aluminum Alloy (Anodized)

Aluminum, door mounted crash protection designed to absorb cart and cage impact; mounted on either or both sides of the door.

## Materials: Rail

- 1 Material: Material shall be 1/4 inch x (specify 4 inch or 6 inch) 6061-T6 extruded rectangular aluminum bar with 1/8 inch radius edge. Federal specification QQA-200/8.
- 2 Finish: Clear sulfuric anodized to military specification A8625 Type II. Note: anodizing to be performed after all cutting, drilling, counter-sinking and bending.
- 3 Packaging: Rail to be covered with 4 mil vinyl on all surfaces and packed in plywood crates for shipping to site.

## BRACKET MATERIAL

- 1 Material: 6061-T6 extruded aluminum, federal specification QQA-200/16 with .200 radius vertical flange to eliminate 90 degree edges at points of possible hand contact.
- 2 Finish: Clear sulfuric anodized to military specification A8625 type II. Material is to be anodized only after fabrication is completed.
- 3 Covering sleeve constructed from anodized aluminum as per details.

## BRACKET DIMENSIONS: (3" brackets)

- 1 3 inch **(or specify other bracket depth)** offset from wall to back of rail; .13" inch web thickness; .20" flange thickness; 2.5 x 3.0 inch bracket face at rail; 2.5 inch x 3.0 inch bracket face at wall.
- 2 All vertical bracket flanges shall have a .200 radius edge.
- 3 Special bracket dimensions other than those listed above must be noted prior to bid date.